



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2652-PO
Job Sheet 185574



Part No: D2652-PO

Job Qty: 800 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 12/3/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG D2652 Rev.A. IPP Rev. A 18.10.30 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	800 pcs	12/3/18	12/3/18	0.00	0.00	Purchasing		DEC 10 2018
110	Packaging	800 pcs	12/3/18	12/3/18	0.00	0.00	Packaging2		DEC 10 2018
120	QC	800 pcs	12/3/18	12/3/18	0.00	0.00	QC6		38
130	Packaging	800 pcs	12/3/18	12/3/18	0.00	0.00	Packaging3	ST00998	DEC 12 2018
140	QC21-FG	800 Ea	12/3/18	12/3/18	0.00	0.00	QC21		DEC 17 2018

Part Op Descriptions: 100 - Issue PO to WEJAY P/O: 041510 MANUFACTURE D2652 AS PER DWG - Certificate of conformity is required

oct 29, 2018 x 600

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2652P	Bushing	800 (1 ea)	100-Purchasing	S136092

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2652P	800	0	0

Part Specifications

Specifications could not be found.

Plex 10/30/18 2:06 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S136093



Part: D2652

Job No: 185574

Serial No/Batch: S136093

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/10/18

✓

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100 2. 200

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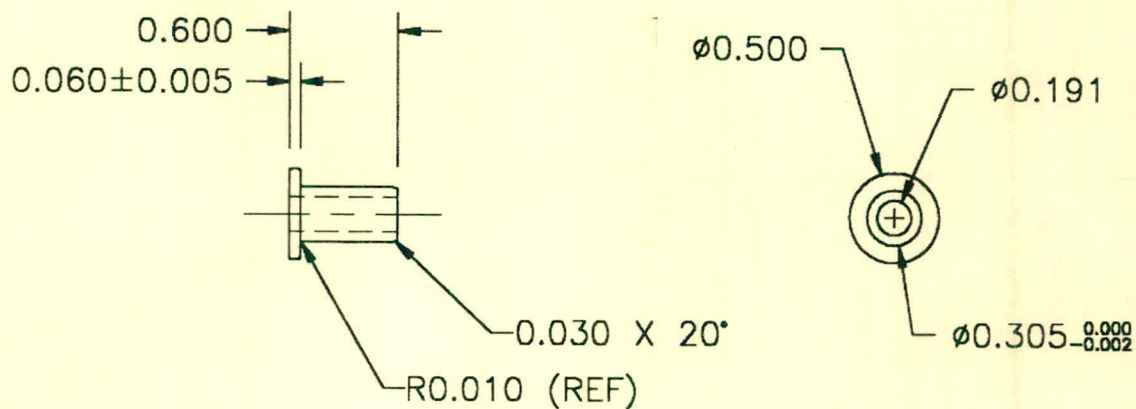
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041510**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO041510

PO Date: 10/29/18

Due Date: 12/1/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185574	D2652P			Bushing	Firmed	-	12/1/18	800 Ea	0 Ea	800 Ea	\$5.20/Ea	\$4,160.00
												Grand Total:	\$4,160.00

JAS
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9-89

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/30/18 2:10 PM dart.Lussier.Patrick

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION

RECEIVED BY



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART AEROSPACE		DATE: DEC. 4, 2018	
		P.O.# 041510	
		WEJAY JOB# 39314	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV.
Bushing, D2652	800	Fabricate complete as per drawing specification's	D2652 Rev.A
Material used: 303 stainless steel – Ref. Wejay TN#34530-1, Outokumpu heat #E181092			

Records of Inspection/Test will be retained for 5 years minimum.

Yours truly,

Edward Jansen
Authorized Q.A. Signatory

STATEMENT OF COMPLIANCE

The undersigned hereby certifies that the information furnished herein is true and correct to the best of his knowledge and belief.

STATEMENT OF COMPLIANCE

J. P. and J. Jensen
100-1013-584-2093